

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Epoclear, Epoxydharz-Einbettmittel

Revision: 23.01.2026

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Epoclear, Epoxydharz-Einbettmittel

Further trade names

Epoclear Härter

UFI:

YWNN-ASYG-UT8C-NJEG

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

epoxy resin hardener

Uses advised against

Any non-intended use.

1.3. Details of the supplier of the safety data sheet

Company name: Schmitz-Metallographie GmbH

Street: Kaiserstraße 100

Place: D-52134 Herzogenrath

Telephone: 02407 / 568296-0

Telefax: 02407 / 568296-9

E-mail: info@schmitz-metallographie.de

Contact person: Herr Füllmann

E-mail: info@schmitz-metallographie.de

Internet: www.schmitz-metallographie.de

1.4. Emergency telephone number:

02407 / 568296-0 (Mo-Fr 9:00 - 16:00)

Further Information

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (amended by Regulation (EU) No 2020/878)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute Tox. 4; H302

Skin Corr. 1; H314

Eye Dam. 1; H318

Skin Sens. 1; H317

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine with 2,2'-

[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

benzyl alcohol

Signal word:

Danger

Pictograms:



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Hazard statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

Precautionary statements

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.

2.3. Other hazards

The substances in the mixture (> 0.1%) do not meet the PBT/vPvB criteria according to REACH, annex XIII. This product does not contain a substance (> 0,1%) that has endocrine disrupting properties with respect to humans as no components meets the criteria. This product does not contain a substance (> 0,1 %) that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Hardener for epoxy resins, stabilized

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
100-51-6	benzyl alcohol			> 25 - 50 %
	202-859-9	603-057-00-5	01-2119492630-38	
	Acute Tox. 4, Eye Irrit. 2, Skin Sens. 1B; H302 H319 H317			
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine			> 10 - 25 %
	220-666-8	612-067-00-9	01-2119514687-32	
	Acute Tox. 4, Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1A; H302 H314 H318 H317			
68609-08-5	Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane			> 10 - 25 %
	614-657-1			
	Skin Corr. 1, Eye Dam. 1; H314 H318			
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine			> 10 - 25 %
	247-063-2		01-2119560598-25	
	Acute Tox. 4, Skin Corr. 1A, Eye Dam. 1, Skin Sens. 1A; H302 H314 H318 H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
100-51-6	202-859-9	benzyl alcohol	> 25 - 50 %
		inhalation: LC50 = > 4,178 mg/l (dusts or mists); dermal: LD50 = > 2000 mg/kg; oral: ATE 1200 mg/kg	
2855-13-2	220-666-8	3-aminomethyl-3,5,5-trimethylcyclohexylamine	> 10 - 25 %

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	inhalation: LC50 = >5,01 mg/l (dusts or mists); oral: ATE 1030 mg/kg Skin Sens. 1A; H317: >= 0,001 - 100		
25513-64-8	247-063-2	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	> 10 - 25 %
	oral: LD50 = 910 mg/kg		

Further Information

Product does not contain listed SVHC substances > 0.1 % according to Regulation (EC) No. 1907/2006 Article 59 (REACH).

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. In case of respiratory tract irritation, consult a physician. In the case of lung irritation: Primary treatment using corticoide spray, eg. Auxiloson spray, Pulmicort-dosage-spray. (Auxiloson and Pulmicort are registered trademarks).

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing. In case of skin irritation, seek medical treatment.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Rinse mouth thoroughly with water. Let water be drunken in little sips (dilution effect). Observe risk of aspiration if vomiting occurs. Never give anything by mouth to an unconscious person or a person with cramps. When in doubt or if symptoms are observed, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed

If swallowed danger of perforation of the esophagus and the stomach (strong corrosive effects).

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Sand. Foam. Carbon dioxide (CO₂). Extinguishing powder.
In case of major fire and large quantities: Water spray jet. Water mist.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Can be released in case of fire: Carbon monoxide (CO). Carbon dioxide (CO₂). Nitrogen oxides (NO_x)

5.3. Advice for firefighters

In case of fire and/or explosion do not breathe fumes. In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.
Co-ordinate fire-fighting measures to the fire surroundings.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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General advice

Do not breathe vapour/aerosol. Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Wear personal protection equipment (refer to section 8).

For emergency responders

No special measures are necessary.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Do not allow to enter into soil/subsoil.

6.3. Methods and material for containment and cleaning up

For containment

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).

Treat the recovered material as prescribed in the section on waste disposal.

For cleaning up

Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Wear suitable protective clothing. (See section 8.)

Conditions to avoid: aerosol or mist formation

Avoid contact with skin, eyes and clothes.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

When using do not eat, drink or smoke.

Further information on handling

General protection and hygiene measures: See section 8.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Only use containers specifically approved for the substance/product.

Make sure spills can be contained (e.g. sump pallets or kerbed areas).

Hints on joint storage

Do not store together with: Explosives. Oxidizing solids. Oxidizing liquids. Organic peroxides. Self-reactive substances and mixtures. Radioactive substances. Infectious substances.

Further information on storage conditions

Recommended storage temperature: 20 °C

Protect against: frost. UV-radiation/sunlight. heat. Humidity

7.3. Specific end use(s)

See section 1.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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DNEL/DMEL values

CAS No	Substance			
DNEL type		Exposure route	Effect	Value
100-51-6	benzyl alcohol			
Worker DNEL, long-term		inhalation	systemic	22 mg/m³
Worker DNEL, acute		inhalation	systemic	110 mg/m³
Worker DNEL, long-term		dermal	systemic	8 mg/kg bw/day
Worker DNEL, acute		dermal	systemic	40 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	5,4 mg/m³
Consumer DNEL, acute		inhalation	systemic	27 mg/m³
Consumer DNEL, long-term		dermal	systemic	4 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	20 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	4 mg/kg bw/day
Consumer DNEL, acute		oral	systemic	20 mg/kg bw/day
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine			
Worker , long-term		inhalation	local	0,073 mg/m³
Consumer , long-term		oral	systemic	0,526 mg/kg bw/day
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine			
Consumer DNEL, long-term		oral	systemic	0,05 mg/kg bw/day

PNEC values

CAS No	Substance	
Environmental compartment		Value
100-51-6	benzyl alcohol	
Freshwater		1 mg/l
Freshwater (intermittent releases)		2,3 mg/l
Marine water		0,1 mg/l
Freshwater sediment		5,27 mg/kg
Marine sediment		0,527 mg/kg
Micro-organisms in sewage treatment plants (STP)		39 mg/l
Soil		0,456 mg/kg
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	
Freshwater		0,06 mg/l
Marine water		0,006 mg/l
Freshwater sediment		5,784 mg/kg
Micro-organisms in sewage treatment plants (STP)		3,18 mg/l
Soil		1,121 mg/kg
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	
Freshwater		0,102 mg/l
Freshwater (intermittent releases)		0,315 mg/l
Marine water		0,01 mg/l
Freshwater sediment		0,622 mg/kg
Marine sediment		0,062 mg/kg

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Micro-organisms in sewage treatment plants (STP)	72 mg/l
Soil	10 mg/kg

Additional advice on limit values

To date, no national critical limit values exist.

8.2. Exposure controls



Appropriate engineering controls

Technical measures and the application of suitable work processes have priority over personal protection equipment.

Provide adequate ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection. EN ISO 16321-1:2022

Hand protection

Wear suitable gloves.

Suitable material:

FKM (fluororubber). - Thickness of glove material: 0,4 mm

Breakthrough time \geq 8 h

Butyl rubber. - Thickness of glove material: 0,5 mm

Breakthrough time \geq 8 h

CR (polychloroprenes, Chloroprene rubber). - Thickness of glove material: 0,5 mm

Breakthrough time \geq 8 h

NBR (Nitrile rubber). - Thickness of glove material: 0,35 mm

Breakthrough time \geq 8 h

PVC (Polyvinyl chloride). - Thickness of glove material: 0,5 mm

Breakthrough time \geq 8 h

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The selected protective gloves have to satisfy the specifications of EU Directive EC/2016/425 and the standard EN 374 derived from it.

Before using check leak tightness / impermeability. In the case of wanting to use the gloves again, clean them before taking off and air them well.

Skin protection

Suitable protective clothing: Lab apron.

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required.

Respiratory protection necessary at:

-Exceeding exposure limit values

-Insufficient ventilation and aerosol or mist formation

Suitable respiratory protective equipment: particulates filter device (DIN EN 143). type: P1-3

Half-face mask or quarter facepiece: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 10 times the exposure limit. P3 filter: up to a max. of 30 times the expo.

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

Environmental exposure controls

No information available.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid	
Colour:	yellowish	
Odour:	amine-like	
Odour threshold:	not determined	
Melting point/freezing point:		not determined
Boiling point or initial boiling point and boiling range:		>200 °C
Flammability:		not determined
Lower explosion limits:		not determined
Upper explosion limits:		not determined
Flash point:		>100 °C
Auto-ignition temperature:		>300 °C
Decomposition temperature:		not relevant
pH-Value:		not determined
Viscosity / kinematic:		not determined
Water solubility:		not determined
Solubility in other solvents		
No information available.		
Dissolution rate:		not relevant
Partition coefficient n-octanol/water:		not relevant
Dispersion stability:		not relevant
Vapour pressure:		not determined
Density:		not determined
Bulk density:		not relevant
Relative vapour density:		not determined
Particle characteristics:		not relevant

9.2. Other information

Information with regard to physical hazard classes

Explosive properties	
none	
Sustained combustibility:	No data available
Self-ignition temperature	
Solid:	not relevant
Gas:	not relevant
Oxidizing properties	
none	

Other safety characteristics

Evaporation rate:	not determined
Solvent separation test:	not determined
Solvent content:	not determined
Solid content:	not determined
Sublimation point:	not relevant
Softening point:	not relevant
Pour point:	not relevant
Viscosity / dynamic:	200 mPa·s
Flow time:	not determined

Further Information

No information available.

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SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

Refer to section 10.5.

10.4. Conditions to avoid

Protect against: UV-radiation/sunlight. heat.

10.5. Incompatible materials

Materials to avoid: Oxidizing agents, strong. Reducing agents, strong.

10.6. Hazardous decomposition products

Can be released in case of fire: Carbon monoxide Carbon dioxide (CO₂). Nitrogen oxides (NO_x)

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicokinetics, metabolism and distribution

No information available.

Acute toxicity

Harmful if swallowed.

ATEmix calculated

ATE (oral) 1033 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
100-51-6	benzyl alcohol				
	oral	ATE 1200 mg/kg			
	dermal	LD50 > 2000 mg/kg	Rabbit	ECHA Dossier	WoE
	inhalation (4 h) dust/mist	LC50 > 4,178 mg/l	Rat	ECHA Dossier	OECD Guideline 403
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine				
	oral	ATE 1030 mg/kg			
	inhalation (4 h) dust/mist	LC50 >5,01 mg/l	Rat.	ECHA Dossier	
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine				
	oral	LD50 910 mg/kg	Rat	Study report (1965)	other: comparable to guideline study wit

Irritation and corrosivity

Skin corrosion/irritation: Causes severe skin burns and eye damage.

Serious eye damage/eye irritation: Causes serious eye damage.

Sensitising effects

May cause an allergic skin reaction. (benzyl alcohol; 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine)

Carcinogenic/mutagenic/toxic effects for reproduction

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Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

benzyl alcohol:

Chronic oral toxicity: Method: OECD 451. Species: Rat. Exposure duration: 2 years Result / evaluation:negative. Literature information: ECHA Dossier

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

In vitro mutagenicity/genotoxicity : Result / evaluation: negative.; Literature information: ECHA Dossier

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

benzyl alcohol:

Chronic oral toxicity: Method: OECD 451. Species: Rat. Exposure duration: 2 years Result / evaluation: NOAEL = 400 mg/kg bw/day; Subacute inhalative toxicity :Method: OECD 412. Species: Rat. Exposure duration: 28d. Result / evaluation: NOAEC = 1072 mg/m³ Literature information: ECHA Dossier

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Subchronic oral toxicity: Method: OECD 408; Species: Rat.; Exposure duration: 90d; Result: NOAEL = 60 mg/kg bw/day.; Literature information: ECHA Dossier

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance (> 0,1%) that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Other information

No data available.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
100-51-6	benzyl alcohol					
	Acute fish toxicity	LC50 > 100 mg/l	96 h	Oryzias latipes	ECHA Dossier	OECD Guideline 203
	Acute algae toxicity	ErC50 759 mg/l	72 h	Raphidocelis subcapitata	ECHA Dossier	OECD Guideline 201
	Acute crustacea toxicity	EC50 230 mg/l	48 h	Daphnia magna	ECHA Dossier	OECD Guideline 202
	Fish toxicity	NOEC 5,1 mg/l	14 d		ECHA Dossier	OECD Guideline 204
	Algae toxicity	NOEC 309 mg/l	3 d	Raphidocelis subcapitata	ECHA Dossier	OECD Guideline 201
	Crustacea toxicity	NOEC 51 mg/l	21 d	Daphnia magna	ECHA Dossier	OECD Guideline 211
	Acute bacteria toxicity	EC50 1385 mg/l ()	3 h	Activated sludge	ECHA Dossier	OECD Guideline 209

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2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine					
	Acute fish toxicity	LC50	110 mg/l	96 h	Leuciscus idus	ECHA Dossier
	Acute algae toxicity	ErC50	>50 mg/l	72 h	Desmodesmus subspicatus	ECHA Dossier
	Acute crustacea toxicity	EC50	23 mg/l	48 h	Daphnia Magna	ECHA Dossier
	Crustacea toxicity	NOEC	3 mg/l	21 d	Daphnia magna	ECHA Dossier
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine					
	Acute fish toxicity	LC50	174 mg/l	96 h	Leuciscus idus (golden orfe)	ECHA Dossier
	Acute algae toxicity	ErC50 mg/l	(43,5)	72 h	Pseudokirchneriella subcapitata	ECHA Dossier OECD Guideline 201
	Acute crustacea toxicity	EC50 mg/l	(31,5)	48 h	Daphnia magna	ECHA Dossier
	Fish toxicity	NOEC mg/l	>= 10,9	30 d	Danio rerio	ECHA Dossier OECD Guideline 210
	Crustacea toxicity	NOEC mg/l	1,02	21 d	Daphnia magna	ECHA Dossier OECD Guideline 211

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
100-51-6	benzyl alcohol			
	OECD 301C / ISO 9408 / EEC 92/69 annex V, C.4-F	92 - 96 %	14	ECHA Dossier
	Easily biodegradable (concerning to the criteria of the OECD)			
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine			
	OECD 301A/ ISO 7827/ EEC 92/69/V, C.4-A	8%	28	ECHA Dossier
	Not readily biodegradable (according to OECD criteria)			
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine			
	EU Method C.4-A	7%	28	ECHA Dossier
	Not readily biodegradable (according to OECD criteria)			

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
100-51-6	benzyl alcohol	1,05
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	0,99
25513-64-8	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	-0,3

BCF

CAS No	Chemical name	BCF	Species	Source
100-51-6	benzyl alcohol	1,37		ECHA Dossier

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The aforementioned statement applies to substances contained in the product with a minimum content of 0.1%.

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12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

The aforementioned statement applies to substances contained in the product with a minimum content of 0.1%.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Dispose of waste according to applicable legislation. Consult the local waste disposal expert about waste disposal. Non-contaminated packages may be recycled. The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

Control report for waste code/ waste marking according to (EWC) European Waste Catalogue:

List of Wastes Code - residues/unused products

080199 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; wastes not otherwise specified

List of Wastes Code - used product

080199 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; wastes not otherwise specified

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:

UN 2735

14.2. UN proper shipping name:

AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane, 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine)

14.3. Transport hazard class(es):

8

14.4. Packing group:

III

Hazard label:

8



Classification code:

C7

Special Provisions:

274

Limited quantity:

5 L

Excepted quantity:

E1

Transport category:

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Hazard No: 80
Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 2735
14.2. UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane, 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine)
14.3. Transport hazard class(es): 8
14.4. Packing group: III
Hazard label: 8



Classification code: C7
Special Provisions: 274
Limited quantity: 5 L
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number or ID number: UN 2735
14.2. UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane, 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine)
14.3. Transport hazard class(es): 8
14.4. Packing group: III
Hazard label: 8



Marine pollutant: NO
Special Provisions: 223 274
Limited quantity: 5 L
Excepted quantity: E1
EmS: F-A, S-B
Segregation group: 18 - alkalis

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 2735
14.2. UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane, 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine)
14.3. Transport hazard class(es): 8
14.4. Packing group: III
Hazard label: 8



Special Provisions: A3 A803
Limited quantity Passenger: 1 L
Passenger LQ: Y841
Excepted quantity: E1

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IATA-packing instructions - Passenger:	852
IATA-max. quantity - Passenger:	5 L
IATA-packing instructions - Cargo:	856
IATA-max. quantity - Cargo:	60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Safe handling: see section 7

Personal protection equipment: see section 8

14.7. Maritime transport in bulk according to IMO instruments

not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

Directive 2010/75/EU on industrial emissions: not determined

Directive 2004/42/EC on VOC in paints and varnishes: not determined

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

Additional information

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (amended by Regulation (EU) No 2020/878)

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

REACH 1907/2006 Appendix XVII, No (mixture): 3

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:

benzyl alcohol

3-aminomethyl-3,5,5-trimethylcyclohexylamine

SECTION 16: Other information

Changes

Rev 1,0; Initial release: 14.12.2018

Rev 2,0; 04.01.2021, Changes in section: 12, 16.

Rev 3,0; 07.06.2023, Changes in section: 1 - 16.

Rev 4,0; 23.01.2026, Changes in section: 1,2,3,8,9,16.

Abbreviations and acronyms

Acute Tox. 4: Acute toxicity, hazard category 4

Skin Corr. 1A: Skin corrosion, sub-category 1A

Skin Corr. 1B: Skin corrosion, sub-category 1B

Skin Corr. 1: Skin corrosion, hazard category 1

Eye Dam. 1: Serious eye damage, hazard category 1

Eye Irrit. 2: Eye irritation, hazard category 2

Skin Sens. 1: Skin sensitisation, hazard category 1

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Skin Sens. 1A: Skin sensitisation, hazard category 1A
 Skin Sens. 1B: Skin sensitisation, hazard category 1B
 ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 CAS: Chemical Abstracts Service
 CLP: Classification, Labelling and Packaging of substances and mixtures
 DNEL: Derived No Effect Level
 d: day(s)
 EINECS: European INventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 ECHA: European Chemicals Agency
 EWC: European Waste Catalogue
 IARC: INTERNATIONAL AGENCY FOR RESEARCH ON CANCER
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
 ICAO: International Civil Aviation Organization
 ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 GefStoffV: Gefahrstoffverordnung (Ordinance on Hazardous Substances, Germany)
 h: hour
 LOAEL: Lowest observed adverse effect level
 LOAEC: Lowest observed adverse effect concentration
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 NOAEL: No observed adverse effect level
 NOAEC: No observed adverse effect concentration
 NLP: No-Longer Polymers
 N/A: not applicable
 OECD: Organisation for Economic Co-operation and Development
 PNEC: predicted no effect concentration
 PBT: Persistent bioaccumulative toxic
 RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 REACH: Registration, Evaluation, Authorisation of Chemicals
 SVHC: substance of very high concern
 TRGS: Technische Regeln für Gefahrstoffe
 UN: United Nations
 VOC: Volatile Organic Compounds
 WGK: Water Hazard Class (Germany)

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Acute Tox. 4; H302	Calculation method
Skin Corr. 1; H314	Calculation method
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method

Relevant H and EUH statements (number and full text)

H302 Harmful if swallowed.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.

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Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)